

**Work Order ID 64461**

Monday, December 06, 2010 10:23:24 AM



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Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 12/6/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 12/13/2010 Req'd Qty: 3.00



Customer:

Reference:

Run Start

Approvals: Process Plan: mf Date: 10-12-06

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPPD350-607-411 CHG001

8/10/12/15

JF for BG 10-12-7  
(3)

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/12/7 (3x) SF

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/12/15

(x3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 64461**

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Item ID: D350-607-411

Accept

Setup Start

Revision ID:

Stop

Item Name: Quick Release Basket Mounting Installation

Start Date: 12/6/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 12/13/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-411

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

12/12/15 30 SF

10/12/16 JF

MF  
10-12-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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[illegible]

**Required Date:** 12/13/2010

**Required Qty: 3.00**

[illegible]

16911

4.0000

4.0000

2.0000

2.0000

**Loc Code**

1

35

18

2

16

Loc Code

st503

4

61782

4

Each

2.0000

**Loc Code**

ST506

2

62494

2

# Picklist Print

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Work Order ID: 64461

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 12/6/2010

Required Date: 12/13/2010

Start Qty: 3.00

Required Qty: 3.00

D3910-3 Manufactured No

Each 22.0000



Crosstube Lug

Location

Loc Qty

Loc Code

st507

22

63333

22

f

413.4163

D3984

Manufactured No



Rubber Extrusion, Crosstube

Location

Loc Qty

Loc Code

ST408

413.4163

413.4163

Each

4,914.000

MS21042L4

Purchased No



Nut

Location

Loc Qty

Loc Code

ST300

4914

1123143

2

115589

312

115621

1100

116188

3500

NAS1149F0432P

Purchased No



Washer

Location

Loc Qty

Loc Code

ST275

190

112940

92

114405

1

114576

10

114718

2

116169

85

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Shop Packet Print

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

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Revision: C

Date: 10.07.26